Rotary Servomotors SGMSV

Model Designations



3

D

SGMSV

1st+2nd digits Rated Output

| | Code | Specifications |
|---|------|----------------|
| | 10 | 1.0 kW |
| | 15 | 1.5 kW |
| | 20 | 2.0 kW |
| | 25 | 2.5 kW |
| | 30 | 3.0 kW |
| | 40 | 4.0 kW |
| | 50 | 5.0 kW |
| I | 70 | 7.0 kW* |

*: Available only for 200-VAC models.

200 VAC

400 VAC

А D

3rd digit Power Supply Voltage

5th digit Design Revision Order

| Code | Specifications |
|------|----------------|
| А | Standard |
| | |

20-bit absolute (standard)

20-bit incremental (standard)

4th digit Serial Encoder

6th digit Shaft End

| Code | Specifications |
|------|---|
| 2 | Straight without key (standard) |
| 6 | Straight with key and tap (optional) |

7th digit Options

| Code | Specifications |
|------|---|
| 1 | Without options (not used in Europe) |
| F | With dust seal |
| Н | With dust seal and holding brake (24 VDC) |
| Е | With oil seal and holding brake (24 VDC) |
| S | With oil seal |

Features

- Super high power
- Wide selection: 1.0 kW to 7.0 kW capacity, holding brake option
- Mounted serial encoder: 20 bits, high resolution
- Protective structure: IP67 (Not including the IP22 compliant enclosure for 7.0 kW motor)

Application Examples

- Chip mounters
- PCB drilling stations
- Machine tool feeders

Configurations of connectors for the main circuit



SGMSV-10 to -70

The connectors for these models are round. The connectors specified by Yaskawa are required. Note that the connectors vary depending on the operation environment of servomotors.

Two types of connectors are available.

- Standard connectors
 - For details, refer to page 78 to 80.
- Protective structure IP67 and European Safety Standards compliant connectors

For details, refer to page 81 and 82.



Ratings and Specifications

Time Rating: Continuous Vibration Class: V15 Insulation Resistance: 500 VDC, 10 M Ω min. Ambient Temperature: 0 to 40°C Excitation: Permanent magnet Mounting: Flange-mounted Thermal Class: F Withstand Voltage: 1500 VAC for one minute (200-V class) 1800 VAC for one minute (400-V class) Enclosure: Totally enclosed, self-cooled, IP67 (except for shaft opening) Note: IP22 for SGMSV-70 servomotors. Ambient Humidity: 20% to 80% (no condensation) Drive Method: Direct drive Rotation Direction: Counterclockwise (CCW) with forward run reference when viewed from the load side

200-V Class

| Servomotor Model: SGMSV- |] | 10A | 15A | 20A | 25A | 30A | 40A | 50A | 70A |
|----------------------------|------------------------------------|---------|---------|---------|---------|---------|---------|---------|-------|
| Rated Output | kW | 1.0 | 1.5 | 2.0 | 2.5 | 3.0 | 4.0 | 5.0 | 7.0 |
| Rated Torque | Nm | 3.18 | 4.90 | 6.36 | 7.96 | 9.80 | 12.6 | 15.8 | 22.3 |
| Instantaneous Peak Torque | Nm | 9.54 | 14.7 | 19.1 | 23.9 | 29.4 | 37.8 | 47.6 | 54 |
| Rated Current | Arms | 5.7 | 9.3 | 12.1 | 13.8 | 17.9 | 25.4 | 27.6 | 38.3 |
| Instantaneous Max. Current | Arms | 17 | 28 | 42 | 44.5 | 56 | 77 | 84 | 105 |
| Rated Speed | min ⁻¹ | | | | 30 | 00 | | | |
| Max. Speed | min ⁻¹ | 6000 | | | | 5000 | | | |
| Torque Constant | Nm/Arms | 0.636 | 0.590 | 0.561 | 0.610 | 0.582 | 0.519 | 0.604 | 0.604 |
| Rotor Moment of Inertia | ×10 ⁻⁴ kam ² | 1.74 | 2.00 | 2.47 | 3.19 | 7.00 | 9.60 | 12.3 | 12.3 |
| | - ingini | (1.99) | (2.25) | (2.72) | (3.44) | (9.2) | (11.8) | (14.5) | |
| Bated Power Bate | kW/s | 58 | 120 | 164 | 199 | 137 | 165 | 203 | 404 |
| | | (51) | (107) | (149) | (184) | (104) | (135) | (172) | |
| Rated Angular Acceleration | rad/s ² | 18300 | 24500 | 25700 | 25000 | 14000 | 13100 | 12800 | 18100 |
| | | (16000) | (21800) | (23400) | (23100) | (10700) | (10700) | (10900) | |
| Applicable SERVOPACK | SGDV- | 7R6A | 120A | 180A | 200A | 200A | 330A | 330A | 550A |

*: These items and torque-motor speed characteristics quoted in combination with a SERVOPACK are at an armature winding temperature of 20°C. Notes: 1 The values in parentheses are for servomotors with holding brakes.

2 The above specifications show the values under the cooling condition when the following heat sinks are mounted on the servomotors.

 $\label{eq:sgmsv-10A/-15A/-20A/-25A: 300 mm \times 300 mm \times 12 mm (aluminum) $$GMSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400 mm \times 20 mm (aluminum) $$MSV-30A/-40A/-50A/-70A: 400 mm \times 400$

400-V Class

| Servomotor Model: SGMSV- |] | 10D | 15D | 20D | 25D | 30D | 40D | 50D | | | |
|----------------------------|------------------------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|--|--|--|
| Rated Output | kW | 1.0 | 1.5 | 2.0 | 2.5 | 3.0 | 4.0 | 5.0 | | | |
| Rated Torque | Nm | 3.18 | 4.9 | 6.36 | 7.96 | 9.8 | 12.6 | 15.8 | | | |
| Instantaneous Peak Torque | Nm | 9.54 | 14.7 | 19.1 | 23.9 | 29.4 | 37.8 | 47.6 | | | |
| Rated Current* | Arms | 2.8 | 4.7 | 6.1 | 7.4 | 8.9 | 12.5 | 13.8 | | | |
| Instantaneous Max. Current | Arms | 8.5 | 14 | 20 | 25 | 28 | 38 | 42 | | | |
| Rated Speed | min ⁻¹ | | 3000 | | | | | | | | |
| Max. Speed | min ⁻¹ | 6000 | | | 50 | 00 | | | | | |
| Torque Constant | Nm/Arms | 1.27 | 1.23 | 1.18 | 1.15 | 1.16 | 1.06 | 1.21 | | | |
| Rotor Moment of Inertia | ×10 ⁻⁴ kgm ² | 1.74 | 2.00 | 2.47 | 3.19 | 7.00 | 9.60 | 12.3 | | | |
| | | (1.55) | (2.20) | (2.12) | (0.++) | (3.2) | (11.0) | (14.5) | | | |
| Rated Power Rate | kW/s | 58 (51) | 120 (107) | 164 (149) | 199 (184) | 137 (104) | 165 (135) | 203 (172) | | | |
| | | (01) | (101) | (110) | (101) | (101) | (100) | (172) | | | |
| Rated Angular Acceleration | rad/s ² | 18300 (16000) | 24500 (21800) | 25700 (23400) | 25000 (23100) | 14000 (10700) | 13100 (10700) | 12800 (10900) | | | |
| Applicable SERVOPACK | SGDV- | 3R5D | 5R4D | 8R4D | 120D | 120D | 170D | 170D | | | |

*: These items and torque-speed characteristics quoted in combination with a SERVOPACK are at an armature winding temperature of 20°C.

Notes: 1 The values in parentheses are for servomotors with holding brakes.

2 The above specifications show the values under the cooling condition when the following heat sinks are mounted on the servomotors. SGMSV-10D/-15D/-20D/-25D: 300 mm × 300 mm × 12 mm (aluminum)

SGMSV-30D/-40D/-50D : 400 mm \times 400 mm \times 20 mm (aluminum)

Ratings and Specifications

SGMSV-10A, -10D SGMSV-15A. -15D SGMSV-20A. -20D SGMSV-25A. -25D Motor Speed (min-1) Speed (min-1) Speed (min-1) Motor Speed (min-1) в Motor Motor в A А в в Torque (Nm) Torque (Nm) Torque (Nm) Torque (Nm) SGMSV-30A, -30D SGMSV-40A, -40D SGMSV-50A, -50D SGMSV-70A (min-1) (min-1) (min-1) Motor Speed (min-1) - Speed (- Speed (- Speed (A в Motor A в Motor в Motor А в Torque (Nm) Torque (Nm) Torque (Nm) Torque (Nm)

● Torque-Speed Characteristics (200 V/400 V) A: Continuous Duty Zone B: Intermittent Duty Zone

Notes: 1 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone. 2 When the power cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Speed Characteristics* will shrink as the line-to-line voltage drops.

Holding Brake Electrical Specifications

| | | Holding Brake Specifications | | | | | | | |
|------------------|----------------------------|------------------------------|----------------------|------------------------------|--|--|--|--|--|
| Servomotor Model | Servomotor Bated Output | Holding | Rated Voltage 24 VDC | | | | | | |
| | kW | Torque Nm | Capacity W | Rated Current A (at 20°C) | | | | | |
| SGMSV-10 | 1.0 | 7.84 | 12 | 0.5 | | | | | |
| SGMSV-15 | 1.5 | 7.84 | 12 | 0.5 | | | | | |
| SGMSV-20 | 2.0 | 7.84 | 12 | 0.5 | | | | | |
| SGMSV-25 | 2.5 | 10 | 12 | 0.5 | | | | | |
| SGMSV-30 | 3.0 | 20 | 10 | 0.41 | | | | | |
| SGMSV-40 | 4.0 | 20 | 10 | 0.41 | | | | | |
| SGMSV-50 | 5.0 | 20 | 10 | 0.41 | | | | | |

Notes: 1 The holding brake is only used to hold the load and cannot be used to stop the servomotor.

2 The holding brake open time and holding brake operation time vary depending on which discharge circuit is used. Make sure holding brake open time and holding brake operation time are correct for your servomotor.

3 A 24 VDC power supply is to be provided by customers.

Ratings and Specifications

Allowable Load Moment of Inertia at the Motor Shaft

The rotor moment of inertia ratio is the value for a servomotor without a gear and a holding brake.

| Servomotor Model | Servomotor Rated Output | Allowable Load Moment of Inertia (Rotor Moment of Inertia Ratio) |
|------------------|----------------------------|---|
| SGMSV-10 to -70 | 1.0 to 7.0 kW | 5 times |

Load Moment of Inertia

The larger the load moment of inertia, the worse the movement response.

The allowable load moment of inertia (JL) depends on the motor capacity, as shown above. This value is provided strictly as a guideline and results may vary depending on servomotor drive conditions.

Use the AC servo drive capacity selection program SigmaJunmaSize+ to check the operation conditions. The program can be downloaded for free from our web site (http://www.yaskawa.eu.com).

An overvoltage alarm (A.400) is likely to occur during deceleration if the load moment of inertia exceeds the allowable load moment of inertia. SERVOPACKs with a built-in regenerative resistor may generate a regenerative overload alarm (A.320). Take one of the following steps if this occurs.

- Reduce the torque limit.
- Reduce the deceleration rate.
- Reduce the maximum speed.

• Install an external regenerative resistor if the alarm cannot be cleared using the steps above. Refer to Regenerative Resistors on page 364.

Allowable Radial and Thrust Loads

Design the mechanical system so thrust and radial loads applied to the servomotor shaft end during operation fall within the ranges shown in the table.

| Servom | otor Model | Allowable Radial Load (Fr) N | Allowable Thrust Load (Fs) N | LF mm | Reference Diagram |
|----------|--------------------------------------|---------------------------------|---------------------------------|----------|-------------------|
| COMEV | 10 A21 15 A21 20 A21 25 A21 | 686 | 196 | 45 | |
| 3010130- | 30□□A21 | 980 | | | |
| | 40 A21 50 A21 70 A21 | 1176 | 392 | 63 | |

External Dimensions Units: mm

Without Holding Brakes

(1) 1.0 to 5.0 kW





Note: For the specifications of the other shaft ends, refer to page 76.

| Model | Ι. | I | | 1.84 | | | | KB2 | KI 1 | Flange Face Dimensions | | | | | | | Shaft End I | Approx. Mass |
|---------|-----|-----|------|------|-----|-----|-----|-----|------------------------------------|------------------------|----|----|----|-----|----|----------------------|-------------|--------------|
| SGMSV- | | | LIVI | LR | KD1 | ND2 | KLI | LA | LB | LC | LE | LF | LG | LH | LZ | S | Q | kg |
| 10□□A21 | 192 | 147 | 111 | 45 | 76 | 135 | 96 | 115 | 95 _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 _{-0.013} | 40 | 4.1 |
| 15□□A21 | 202 | 157 | 121 | 45 | 86 | 145 | 96 | 115 | 95 _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 _{-0.013} | 40 | 4.6 |
| 20□□A21 | 218 | 173 | 137 | 45 | 102 | 161 | 96 | 115 | 95 _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 _{-0.013} | 40 | 5.4 |
| 25□□A21 | 241 | 196 | 160 | 45 | 125 | 184 | 96 | 115 | 95 _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 _{-0.013} | 40 | 6.8 |
| 30 A21 | 259 | 196 | 160 | 63 | 124 | 184 | 114 | 145 | 110 ⁰ _{-0.035} | 130 | 6 | 6 | 12 | 165 | 9 | 28 _{-0.013} | 55 | 10.5 |
| 40□□A21 | 296 | 233 | 197 | 63 | 161 | 221 | 114 | 145 | 110 _{-0.035} | 130 | 6 | 6 | 12 | 165 | 9 | 28 _{-0.013} | 55 | 13.5 |
| 50 A21 | 336 | 273 | 237 | 63 | 201 | 261 | 114 | 145 | 110 ⁰ _{-0.035} | 130 | 6 | 6 | 12 | 165 | 9 | 28 _{-0.013} | 55 | 16.5 |

Note: Models with oil seals are of the same configuration.

 Cable Specifications for Encoder-end Connector (20-bit Encoder)

Receptacle: CM10-R10P-D



Plug: CM10-AP10SD (L-shaped) CM10-SP10S-_-D (Straight)

Applicable plug (To be provided by the customer)

(Boxes (
) indicate a value that varies, depending on cable size.) Manufacturer: DDK Ltd.

14/241-

A I. . Encode

| With an Absolute Encoder | | | | | | | | |
|--------------------------|--------|----|-------------------|--|--|--|--|--|
| 1 | PS | 6 | BAT (+) | | | | | |
| 2 | /PS | 7 | - | | | | | |
| 3 | - | 8 | - | | | | | |
| 4 | PG 5V | 9 | PG 0V | | | | | |
| 5 | BAT () | 10 | FG (Frame ground) | | | | | |

| with an incremental Encoder | | | | | | | | | |
|-----------------------------|-------|----|-------------------|--|--|--|--|--|--|
| 1 | PS | 6 | - | | | | | | |
| 2 | /PS | 7 | - | | | | | | |
| 3 | - | 8 | - | | | | | | |
| 4 | PG 5V | 9 | PG 0V | | | | | | |
| 5 | _ | 10 | FG (Frame ground) | | | | | | |

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Cable Specifications for Servomotor-end Connector



| А | Phase U |
|---|-------------------|
| В | Phase V |
| С | Phase W |
| D | FG (Frame ground) |

- SGMSV-10 to -25 Manufacturer: DDK Ltd.
- SGMSV-30 to -50
- Manufacturer: Japan Aviation Electronics Industry, Ltd.



Rotary Servomotors



External Dimensions Units: mm

(2) 7.0 kW (only for 200 V servomotors)

Note: Leave a minimum space of 70 mm around the servomotor to allow for a sufficient amount of cooling air.



Cooling Fan Connector for Cooling Fan 5 ĝ onnector for Connector for Encoder Motor

| Specifications of Cooling Fan | Specifications of rotation error detector |
|-------------------------------|---|
| Single-phase 220 V | Contact Capacity: |
| 50/60 Hz | Max. allowable voltage: 350 V (AC, DC) |
| 17/15 W | Max. allowable current: 120 mA (AC, DC) |
| 0.11/0.09 A | Max. controllable power: 360 mW |
| | Alarm Contact: |
| | ON at normal fan rotation. |
| | OFF at 1680±100 min-1 or less. |
| | (OFF during 3 seconds at start-up) |
| | |

Cable Specifications for Servomotor-end Connector



Manufacturer: Japan Aviation Electronics Industry, Ltd.

Cable Specifications for Fan-end Connector



Receptacle: MS3102A14S-6P Applicable plug Plug: MS3108B14S-6S Cable clamp: MS3057-6A

Note: Servomotor-end connectors (receptacles) are RoHScompliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors.

| А | Fan motor |
|---|-------------------|
| В | Fan motor |
| С | - |
| D | Alarm terminal |
| E | Alarm terminal |
| F | FG (Frame ground) |

· Cable Specifications for Encoder-end Connector (20-bit Encoder)



Applicable plug (To be provided by the customer) Plug: CM10-SP10S--D (Straight)

(Boxes (
) indicate a value that varies, depending on cable size.) Use straight plugs to avoid interference with the fan cover. Manufacturer : DDK Ltd.

With an Absolute Encoder

| 1 | PS | 6 | BAT (+) | 1 |
|---|--------|----|-------------------|---|
| 2 | /PS | 7 | - | 2 |
| 3 | - | 8 | - | 3 |
| 4 | PG 5V | 9 | PG 0V | 4 |
| 5 | BAT () | 10 | FG (Frame ground) | 5 |

| , | With an Incremental Encoder | | | | | | | | | | | | |
|---|-----------------------------|-------|----|-------------------|--|--|--|--|--|--|--|--|--|
| | 1 | PS | 6 | - | | | | | | | | | |
| | 2 | /PS | 7 | - | | | | | | | | | |
| | 3 | - | 8 | - | | | | | | | | | |
| | 4 | PG 5V | 9 | PG 0V | | | | | | | | | |
| | 5 | - | 10 | FG (Frame ground) | | | | | | | | | |

A SERIES

External Dimensions Units: mm

With Holding Brakes

(1) 1.0 to 5.0 kW



| Model | | | 1.84 | | K | B1 | KDO | KB3* | К | L1 | KL3* | | Flan | ige Fac | e Dir | nensi | | | | Shaft End Dime | nsions | Approx.Mass | |
|--------|-----|-----|------|------|-----|------|------|------|------|------|------|------|------------------------------------|---------|-------|-------|----|-----|----|-----------------------------------|--------|-------------|----|
| SGMSV- | | | LIVI | LIVI | | 200V | 400V | NB2 | 400V | 200V | 400V | 400V | LA | LB | LC | LE | LF | LG | LH | LZ | S | Q | kg |
| 10 A2 | 233 | 188 | 152 | 45 | 67 | 76 | 176 | 118 | 102 | 96 | 69 | 115 | 95 _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 ⁰ _{-0.013} | 40 | 5.5 | |
| 15 A2 | 243 | 198 | 162 | 45 | 77 | 86 | 186 | 128 | 102 | 96 | 69 | 115 | 95 _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 ⁰ _{-0.013} | 40 | 6 | |
| 20 A2 | 259 | 214 | 178 | 45 | 93 | 102 | 202 | 144 | 102 | 96 | 69 | 115 | 95 _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 _{-0.013} | 40 | 6.8 | |
| 25 A2 | 292 | 247 | 211 | 45 | 116 | 125 | 225 | 177 | 102 | 96 | 69 | 115 | 95 _{-0.035} | 100 | 3 | 3 | 10 | 130 | 7 | 24 ⁰ _{-0.013} | 40 | 8.7 | |
| 30 A2 | 295 | 232 | 196 | 63 | 114 | 124 | 220 | 176 | 119 | 114 | 81 | 145 | 110 ⁰ -0.035 | 130 | 6 | 6 | 12 | 165 | 9 | 28 ⁰ -0.013 | 55 | 13 | |
| 40 A2 | 332 | 269 | 233 | 63 | 151 | 161 | 257 | 213 | 119 | 114 | 81 | 145 | 110 ⁰ -0.035 | 130 | 6 | 6 | 12 | 165 | 9 | 28 ⁰ -0.013 | 55 | 16 | |
| 50 A2 | 372 | 309 | 273 | 63 | 191 | 201 | 297 | 253 | 119 | 114 | 81 | 145 | 110 ⁰ _{-0.035} | 130 | 6 | 6 | 12 | 165 | 9 | 28 ⁰ -0.013 | 55 | 19 | |

*: No brake connector for 200-V models (there are brake terminals on the servomotor-end connectors). Note: Models with oil seals are of the same configuration.

• Cable Specifications for Encoder-end Connector (20-bit Encoder)



Receptacle: CM10-R10P-D Applicable plug (To be provided by the customer) Plug: CM10-AP10S--D (L-shaped) CM10-SP10S--D (Straight) (Boxes (_) indicate a value that varies, depending on cable size.) Manufacturer: DDK Ltd.

With an Absolute Encoder

| 1 | PS | 6 | BAT (+) |
|---|--------|----|-------------------|
| 2 | /PS | 7 | - |
| 3 | - | 8 | - |
| 4 | PG 5V | 9 | PG 0V |
| 5 | BAT () | 10 | FG (Frame ground) |

With an Incremental Encoder

| 1 | PS | 6 | _ |
|---|-------|----|-------------------|
| 2 | /PS | 7 | - |
| 3 | - | 8 | - |
| 4 | PG 5V | 9 | PG 0V |
| 5 | - | 10 | FG (Frame ground) |

200-V Class

Cable Specifications for Servomotor-end Connector



Manufacturer: Japan Aviation Electronics Industry, Ltd.

Note: No polarity for connection to the brake terminals

400-V Class

Cable Specifications for Servomotor-end Connector



Manufacturer: DDK Ltd. • SGMSV-30 to -50 Manufacturer: Japan Aviation Electronics Industry,

Ltd.

Cable Specifications for Brake-end Connector

| | Receptacle: CM10-R2P-D Applicable plug (To be provided by the customer) Plug: CM10Y-AP2S- -D-G1 (L-shaped) |
|------|---|
| 2 // | CM10-SP2S-O-D (Straight) |
| | (Boxes (\Box) indicate a value that varies, |
| - | depending on cable size.) |
| | Manufacturer: DDK Ltd. |
| | Brake terminal |
| | Brake terminal |
| | |

External Dimensions Units: mm

Shaft End

| Code | Specifications | Remarks |
|------|--|----------|
| 2 | Straight without key | Standard |
| 6 | Straight with key and tap for one location (Key slot is JIS B1301-1996 fastening type) | Optional |

| Codo | Onacifications | Shoft End | Model SGMSV- | | | | | | | | | |
|------|----------------------|--------------------------|--------------|--|-----------------------------------|-------------|----------|-----------|-----------------------------------|----|----|--|
| Code | Specifications | Shait Enu | | | 15 | 20 | 25 | 30 | 40 | 50 | 70 | |
| 2 | Straight | | LR | | 4 | 5 | | | 6 | 3 | | |
| | without Key | | Q S | | 4 24 | 0 -0.013 | | 55 283 | | | | |
| | | LR 45 | | | | | 63 | | | | | |
| | | LR ► | Q | | 40 | | | | 55 | | | |
| | | | QK | | 32 | | | 50 | | | | |
| 6 | Straight with Key | | S | | 24 ⁰ _{-0.013} | | | | 28 ⁰ _{-0.013} | | | |
| | and Tap | | W | | | | | 8 | | | | |
| | | | Т | | | | | | 7 | | | |
| | | × · • • • - | U | | | | | 4 | | | | |
| | | | | | | | M8 Screw | Depth16 | 5 | | | |

S-VSERIES

∑-V SERIES

Selecting Cables

Cables Connections

- Standard Wiring (Max. encoder cable length: 20 m)
- Encoder Cable Extension from 30 to 50 m
 (See page 85.)



Servomotor Power Cable (400-V Class)

| Nomo | Servomotor | Longth | Order No. | Specifications | Dotoilo | | | | | |
|----------------------------|--------------|--------|----------------------|--------------------------------|---------|--|--|--|--|--|
| Name | Rated Output | Lengui | Flexible Type | optimitations | | | | | | |
| | 1.0.134/4- | 3 m | JZSP-CVMCA11-03-E-G# | | | | | | | |
| | | 5 m | JZSP-CVMCA11-05-E-G# | | | | | | | |
| | 1.0 KW 10 | 10 m | JZSP-CVMCA11-10-E-G# | | | | | | | |
| | 1.5 KVV | 15 m | JZSP-CVMCA11-15-E-G# | | | | | | | |
| | | 20 m | JZSP-CVMCA11-20-E-G# | <u>⊨ L</u> | | | | | | |
| For | | 3 m | JZSP-CVMCA12-03-E-G# | Servomotor side Servopack side | | | | | | |
| Servomotor | 2.0 kW to | 5 m | JZSP-CVMCA12-05-E-G# | | | | | | | |
| without | | 10 m | JZSP-CVMCA12-10-E-G# | | (1) | | | | | |
| Holding | 2.5 KVV | 15 m | JZSP-CVMCA12-15-E-G# | | | | | | | |
| Brakes | | 20 m | JZSP-CVMCA12-20-E-G# | | | | | | | |
| | | 3 m | JZSP-CVMCA13-03-E-G# | | | | | | | |
| | 3.0 kW to | 5 m | JZSP-CVMCA13-05-E-G# | | | | | | | |
| | 5.0 KW (0 | 10 m | JZSP-CVMCA13-10-E-G# | | | | | | | |
| | 5.0 KW | 15 m | JZSP-CVMCA13-15-E-G# | | | | | | | |
| | | 20 m | JZSP-CVMCA13-20-E-G# | | | | | | | |
| | | 3 m | JZSP-CVB12Y-03-E-G# | <u>←</u> | | | | | | |
| For | 1.0 kW to | 5 m | JZSP-CVB12Y-05-E-G# | Servomotor side DC Input side | | | | | | |
| servomotor with Holding | 5.0 kW | 10 m | JZSP-CVB12Y-10-E-G# | | (2) | | | | | |
| Brakes | 5.0 KW | 15 m | JZSP-CVB12Y-15-E-G# | | | | | | | |
| Diakes | | 20 m | JZSP-CVB12Y-20-E-G# | | | | | | | |

Note: The digit "#" of the order number represents the design revision.

Selecting Cables

Servomotor Power Cable (200-V Class)

Customers must assemble the servomotor's power cables and attach connectors to connect the SERVOPACKs and the SGMSV servomotors.

The connectors for these models are round. The connectors specified by Yaskawa are required. Note that the connectors vary depending on the operation environment of servomotors.

Two types of connectors are available.

Standard connectors

• Protective structure IP67 and European Safety Standards compliant connectors

Yaskawa does not specify which cables to use. Use appropriate cables for the connectors.

(1) Wiring Specifications for Servomotors



Note: 1 Servomotor-end connectors (receptacles) are RoHS-compliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors.

2 Servomotor-end connectors (receptacles) can be used with MS plugs. For the model number of the MS receptacle, refer to the receptacle number in parentheses and select the appropriate plug.

Selecting Cables

(2) With Holding Brakes (200 V)



(there are brake terminals on the servomotor-end connectors).



| Servomotor-e For 1.0 to 5.0 | end Connector kW | | | |
|--------------------------------|--|--|-------------|--|
| Capacity | Servomotor-end | Cable-end Connector (Not provided by Yaskawa) | | |
| KVV | | L-shaped Plug | Cable Clamp | |
| 1.0 to 2.5 | JL04V-2E20-15PE-B-R (MS3102A20-15P) | MS3108B20-15S | MS3057-12A | |
| 3.0 to 5.0 | JL04V-2E24-10PE-B-R (MS3102A24-10P) | MS3108B24-10S | MS3057-16A | |

Note: 1 Servomotor-end connectors (receptacles) are RoHS-compliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors.

2 Servomotor-end connectors (receptacles) can be used with MS plugs. For the model number of the MS receptacle, refer to the receptacle number in parentheses and select the appropriate plug.

(3) With Holding Brakes (400 V)



Servomotor-end Connector For 1.0 to 5.0 kW

| Capacity | Servomotor-end | Cable-end Connector (Not provided by Yaskawa) | | | |
|------------|---|--|-------------|--|--|
| | | L-shaped Plug | Cable Clamp | | |
| 1.0 to 2.5 | CE05-2A18-10PD-D (MS3102A18-10P) | MS3108B18-10S | MS3057-10A | | |
| 3.0 to 5.0 | JL04HV-2E22-22PE-B-R (MS3102A22-22P) | MS3108B22-22S | MS3057-12A | | |

Note: 1 Servomotor-end connectors (receptacles) are RoHS-compliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors.

2 Servomotor-end connectors (receptacles) can be used with MS plugs. For the model number of the MS receptacle, refer to the receptacle number in parentheses and select the appropriate plug.

Brake Power Supply Connector For 1.0 to 5.0 kW

| Capacity kW | Servomotor-end Connector (Receptacle) | Cable-end Connector (Not provided by Yaskawa) L-shaped Plug | Manufacturer |
|------------------|---|---|--------------|
| 1.0 to 5.0 | CM10-R2P-D | CM10Y-AP2S-M-D-G1 Applicable Cable: 6.0 dia. to 9.0 dia. | DDK Ltd. |



Selecting Cables

Cable-end Connectors

(2) MS3108B



| Shell Size | Joint Screw A | Length of Joint Portion J±0.12 | Overall Length L max. | Outer Diameter of Joint Nut Q ⁺⁰ 0.38 | R ±0.5 | U ±0.5 | Cable Clamp Set Screw V | Effective Screw Length W min. |
|---------------|------------------|---|-----------------------------|---|-----------|-----------|-------------------------------|--|
| 18 | 1-1/8-18UNEF | 18.26 | 68.27 | 34.13 | 20.5 | 30.2 | 1-20UNEF | 9.53 |
| 20 | 1-1/4-18UNEF | 18.26 | 76.98 | 37.28 | 22.5 | 33.3 | 1-3/16-18UNEF | 9.53 |
| 22 | 1-3/8-18UNEF | 18.26 | 76.98 | 40.48 | 24.1 | 33.3 | 1-3/16-18UNEF | 9.53 |
| 24 | 1-1/2-18UNEF | 18.26 | 86.51 | 43.63 | 25.6 | 36.5 | 1-7/16-18UNEF | 9.53 |

(3) MS3057- \square A : Cable Clamp with Rubber Bushing

Units: mm



Units: mm

| Cable Clamp Type | Applicable Connector Shell Size | Overall Length A±0.7 | Effective Screw Length C | E Diameter | G±0.7 | н | J Diameter | Set Screw V | Outer Diameter Q±0.7 Dia. | Attached Bushing |
|---------------------|---------------------------------------|----------------------------|-----------------------------------|---------------|-------|-----|---------------|----------------|---------------------------------|---------------------|
| MS3057-10A | 18 | 23.8 | 10.3 | 15.9 | 31.7 | 3.2 | 14.3 | 1-20UNEF | 30.1 | AN3420-10 |
| MS3057-12A | 20 22 | 23.8 | 10.3 | 19 | 37.3 | 4 | 15.9 | 1-3/16-18UNEF | 35.0 | AN3420-12 |
| MS3057-16A | 24 | 26.2 | 10.3 | 23.8 | 42.9 | 4.8 | 19.1 | 1-7/16-18UNEF | 42.1 | AN3420-16 |

• Dimensional Drawings of Brake Power Supply



| Items | Specifications |
|---------------------------------|---|
| Connector Order No. | CM10- P2S- CM10- Cables are not included.) |
| Protective Structure | IP67 |
| Manufacturer | DDK Ltd. |
| Instructions | L-shaped plug (CM10Y-AP2S- 🗌 -D-G1): TC-573 |
| Electrical Contact Order No. | Electrical contact (100 pcs in one bag) • Crimped type: CM10-#22SC(C3)(D8)-100, Wire size: AWG16 to 20, Outer diameter of sheath: 1.87 to 2.45 dia., Hand tool: 357J-50448T • Soldered type: CM10-#22SC(S2)(D8)-100, Wire size: AWG16 max. Real contact (4000 pcs on one reel) • Crimped type: CM10-#22SC(C3)(D8)-4000, Wire size: AWG 16 to 20, Outer diameter of sheath: 1.87 to 2.45 dia., Semi-automatic tool: AP-A50541T (product name for one set), AP-A50541T-1 (product name for applicator) Note: The product name of the semi-automatic tool refers to the product name of the press and applicator (crimper) as a set. |

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Protective Structure IP67 and European Safety Standards Compliant Connector

Connector Configuration







Note: For the conduit grounding, contact the manufacturer of the conduit being used.

EA-

(1) Without Holding Brakes



| Servomotor-end Connector For 1.0 to 7.0 kW | | | | | | |
|---|--|--------|-----------------------|---------------------|---|----------------|
| | | | Cable-end (| Connector (Not Pro | vided by Yaskawa | |
| Capacity kW | Servomotor-end Connector (Receptacle) | Plug | L-shaped Plug | Cable Clamp | Applicable Cable Diameter (For Reference) | Manufacturer |
| 1.0 | | CE05- | | CE3057-10A-1-D | 10.5 dia. to 14.1 dia. | |
| to | CE05-2A18-10PD-D | 6A18- | 1000 D BAS | CE3057-10A-2-D | 8.5 dia. to 11.0 dia. | DDK Ltd. |
| 2.5 | | 10SD-D | TUSD-D-BAS | CE3057-10A-3-D | 6.5 dia. to 8.7 dia. | |
| 3.0 | | JL04V- | JL04V-8A22-22SE-EB-R | JL04-2022CK (09) -R | 6.5 Dia. to 9.5 Dia. | Japan Aviation |
| to | JL04HV-2E22-22PE-B-R | 6A22- | or | JL04-2022CK (12) -R | 9.5 Dia. to 13.0 Dia. | Electronics |
| 7.0 | | 22SE-R | JA08A-22-22S-J1-EB-R* | JL04-2022CK (14) -R | 12.9 Dia. to 15.9 Dia. | Industry, Ltd. |

*: Not compliant with European Safety Standards, but compliant with protective structure IP67.

(2) With Holding Brakes (200 V)

No brake connector for 200-V models

(there are brake terminals on the servomotor-end connectors). Servomotor-end Connector

For 1.0 to 5.0 kW





| | | Cable-end Connector (Not Provided by Yaskawa) | | | | | | |
|----------------|--|---|-----------------------|---------------------|---|----------------|--|--|
| Capacity kW | Servomotor-end Connector (Receptacle) | Plug | L-shaped Plug | Cable Clamp | Applicable Cable Diameter (For Reference) | Manufacturer | | |
| 1.0 | | JL04V- | | JL04-2022CK (09) -R | 6.5 Dia. to 9.5 Dia. | | | |
| to | JL04V-2E20-15PE-B-R | 6A20- | JL04V-8A20-15SE-EB-R | JL04-2022CK (12) -R | 9.5 Dia. to 13.0 Dia. | | | |
| 2.5 | | 15SE-R | | JL04-2022CK (14) -R | 12.9 Dia. to 15.9 Dia. | Japan Aviation | | |
| | | | | JL04-2428CK (11) -R | 9.0 Dia. to 12.0 Dia. | Electronics | | |
| 3.0 | | JL04- | JL04V-0A24-103E-ED-K | JL04-2428CK (14) -R | 12.0 Dia. to 15.0 Dia. | Industry, Ltd. | | |
| to | JL04V-2E24-10PE-B-R | 6A24- | or | JL04-2428CK (17) -R | 15.0 Dia. to 18.0 Dia. | | | |
| 5.0 | | 10SE-R | JA08A-24-10S-J1-EB-R* | JL04-2428CK (20) -R | 18.0 Dia. to 20.0 Dia. | | | |

*: Not compliant with European Safety Standards, but compliant with protective structure IP67.

Selecting Cables

(3) With Holding Brakes (400 V)



| Servomotor-end Connector For 1.0 to 5.0 kW | | | | | | |
|---|---------------------------|--------|-----------------------|--------------------|---|----------------|
| | Servomotor-end | | Cable-end C | Connector (Not Pro | vided by Yaskawa) | |
| Capacity kW | Connector (Receptacle) | Plug | L-shaped Plug | Cable Clamp | Applicable Cable Diameter (For Reference) | Manufacturer |
| 1.0 | | CE05- | CE05 9419 | CE3057-10A-1-D | 10.5 dia. to 14.1 dia. | |
| to | CE05-2A18-10PD-D | 6A18- | 105D D BAS | CE3057-10A-2-D | 8.5 dia. to 11.0 dia. | DDK Ltd. |
| 2.5 | | 10SD-D | 105D-D-BAS | CE3057-10A-3-D | 6.5 dia. to 8.7 dia. | |
| 3.0 | | JL04V- | JL04V-8A22-22SE-EB-R | JL04-2022CK(09)-R | 6.5 Dia. to 9.5 Dia. | Japan Aviation |
| to | JL04HV-2E22-22PE-B-R | 6A22- | or | JL04-2022CK(12)-R | 9.5 Dia. to 13.0 Dia. | Electronics |
| 5.0 | | 22SE-R | JA08A-22-22S-J1-EB-R* | JL04-2022CK(14)-R | 12.9 Dia. to 15.9 Dia. | Industry, Ltd. |

*: Not compliant with European Safety Standards, but compliant with protective structure IP67.

Brake Power Supply Connector For 1.0 to 5.0 kW

-VS



| Capacity | Servomotor-end Connector | Cable-end Connector (Not provided by Yaskawa) | | | | |
|------------------|-----------------------------|---|--------------|--|--|--|
| NVV | (Receptacle) | L-shaped Plug | Manufacturer | | | |
| 1.0 to 5.0 | CM10-R2P-D | CM10Y-AP2S-M-D-G1 Applicable Cable: 6.0 dia. to 9.0 dia. | DDK Ltd. | | | |

Selecting Cables

• Encoder Cables (Max. length: 20 m)

| Nomo | Length | Order No. | Cresting | Deteile |
|--|--------|---|--|---------|
| Name | (L) | Flexible Type | Specifications | Details |
| | 3 m | JZSP-CVP12-03-E-G# | SERVOPACK End Encoder End | |
| Encoder Cable with | 5 m | JZSP-CVP12-05-E-G# | | |
| (For Incremental | 10 m | JZSP-CVP12-10-E-G# | | (1) |
| Encoder) | 15 m | JZSP-CVP12-15-E-G# | Connector (Crimped) CM10-AP10S-□-D | |
| | 20 m | JZSP-CVP12-20-E-G# | (Molex Japan Co., Ltd.) (DDK Ltd.) | |
| | 3 m | JZSP-CVP27-03-E-G# | SERVOPACK End L Encoder End | |
| Encoder Cable with | 5 m | JZSP-CVP27-05-E-G# | | |
| (For Absolute Encoder | 10 m | JZSP-CVP27-10-E-G# | Battery Case | (2) |
| with a Battery Case) | 15 m | JZSP-CVP27-15-E-G# | (Battery Attached) Connector CM10-AP10S-□-D | |
| | 20 m | JZSP-CVP27-20-E-G# | (Crimped)(Molex Japan Co., Ltd.) (DDK Ltd.) | |
| SERVOPACK-end Connector Kit | | JZSP-CMP9-1-E | Soldered | (3) |
| Encoder-end Connectors for Protective Structure IP67 L-shaped Plug | | CM10-AP10S-M-D-G1 (Connector Kit including contacts) | (DDK Ltd.) | - |

Note: The digit "#" of the order number represents the design revision.

ROTARY SERVOMOTORS

SGMSV



Selecting Cables

- (1) Wiring Specifications for Cable with Connectors (For incremental encoder)
- Flexible Type

| SERVOP | ACK End | | Encoder (Servomotor) Enc | | |
|---------|---------|------|--------------------------|------------|--|
| Pin No. | Signal | | Pin No. | Wire Color | |
| 6 | /PS | | 5 | Yellow | |
| 5 | PS | | 4 | Green | |
| 4 | BAT () | | 8 | Pink | |
| 3 | BAT (+) | | 9 | Grey | |
| 2 | PG 0V | | 3 | Brown | |
| 1 | PG 5V | | 6 | White | |
| Shell | FG | | Shell | FG | |
| | | Wire | | | |

- (2) Wiring Specifications for Cable with Connectors (For absolute encoder, with a battery case)
- Flexible Type

| SERVO | PACK End | | Encoder (S | ervomotor) End |
|---------|----------|--------|------------|----------------|
| Pin No. | Signal | < - > | Pin No. | Wire Color |
| 6 | /PS | | 5 | Yellow |
| 5 | PS | | 4 | Green |
| 4 | BAT () | • | 8 | Pink |
| 3 | BAT (+) | | 9 | Grey |
| 2 | PG 0V | | 3 | Brown |
| 1 | PG 5V | | 6 | White |
| Shell | FG | Shield | Shell | FG |
| Batte | ry Case | Wire | | |
| Pin No. | Signal | | | |
| 2 | BAT () | | | |
| 1 | BAT (+) | | | |

(3) SERVOPACK-end Connector Kit Specifications

| Items | Specifications | | | |
|---------------------------------------|-----------------------|--|--|--|
| Order No. | JZSP-CMP9-1-E | | | |
| Manufacturer | Molex Japan Co., Ltd. | | | |
| Connector Model (For standard) | 55100-0670 (soldered) | | | |
| External Dimensions (Units: mm) | | | | |

(4) Cable Specifications

| Items | Flexible Type | | |
|--|---|--|--|
| Cable Length | 20 m max. | | |
| Specifications | UL20276 (Rating temperature: 80°C) AWG22×2C + AWG24×2P AWG22 (0.33 mm ²) Outer diameter of insulating sheath: 1.35 dia. AWG24 (0.20 mm ²) Outer diameter of insulating sheath: 1.21 dia. | | |
| Finished Dimensions | 6.8 dia. | | |
| Internal Configuration and Lead Color | Black/ light blue Black/ pink Black/ | | |

Selecting Cables

Encoder Cables (For extending from 30 to 50 m)

| Name Length | | Order No. | Specifications | Details | |
|---|-------|------------------|--|---------|--|
| ① Encoder-end Cables | | JZSP-CVP01-E | SERVOPACK End 0.3 m Encoder End 0.4 m Encoder End 0.5 m Encoder End 0.5 m Encoder End 0.6 m Encoder End Encoder En | | |
| (For incremental and absolute encoder) | 0.3 m | JZSP-CVP02-E | SERVOPACK End Encoder End 0.3 m Plug Connector (Crimped) CM10-AP10S-D-D (Molex Japan Co., Ltd.) (DDK Ltd.) | (1) | |
| Ø | 30 m | JZSP-UCMP00-30-E | SERVOPACK End L Encoder End | | |
| Cable with Connectors (For incremental and | 40 m | JZSP-UCMP00-40-E | | (2) | |
| absolute encoder) | 50 m | JZSP-UCMP00-50-E | - Connector (Crimped) Socket Connector (Soldered) (Molex Japan Co., Ltd.) (Molex Japan Co., Ltd.) | | |
| ③ Cable with a Battery Case (For absolute encoder*) | 0.3 m | JZSP-CSP12-E | SERVOPACK End 0.3 m Encoder End Encoder (Soldered) (Molex Japan Co., Ltd.) Encoder End Encoder Endor Encoder Endor Encoder Endor Encoder En | (3) | |
| | 30 m | JZSP-CMP19-30-E | | | |
| * Belay Cables | 40 m | JZSP-CMP19-40-E | | (4) | |
| | 50 m | JZSP-CMP19-50-E | | | |

*: Not required when connecting a battery to the host controller.

(1) Wiring Specifications for Encoder-end Cable (For incremental and absolute encoder)



Note: The signals BAT(+) and BAT(-) are used when using an absolute encoder.

(3) Wiring Specifications for Cable with a Battery Case (For absolute encoder)



(2) Wiring Specifications for Cable with Connectors (For incremental and absolute encoder)

| SERVOPACK End | | | Encoder (Servomotor) End | | |
|---------------|---------|----------|--------------------------|------------------|--|
| Pin No. | Signal | | Pin No. | Wire Color | |
| 6 | /PS | \vdash | 6 | Light blue/white | |
| 5 | PS | | 5 | Light blue | |
| 4 | BAT () | | 4 | Orange/white | |
| 3 | BAT (+) | | 3 | Orange | |
| 2 | PG 0V | | 2 | Black | |
| 1 | PG 5V | | 1 | Red | |
| Shell | FG | | Shell | FG | |
| Shield | | | | | |
| Wire | | | | | |

(4) Relay Encoder Cable Specifications



 Specify the cable length in ____ of order n Example: JZSP-CMP19-<u>30</u>-E (30 m)



Precautions on Servomotor Installation

Servomotors can be installed either horizontally or vertically.

The service life of the servomotor will be shortened or unexpected problems will occur if the servomotor is installed incorrectly or in an inappropriate location. Always observe the following installation instructions.



(1) Installation Environment

| Items | Condition | | |
|---------------------|---|--|--|
| Ambient Temperature | 0 to 40°C (no freezing) | | |
| Ambient Humidity | 20% to 80%RH (no condensation) | | |
| Installation Site | Free of corrosive or explosive gases. Well-ventilated and free of dust and moisture. Facilitates inspection and cleaning. Elevation :1,000 m max. Free of high magnetic field | | |
| Storage Environment | Store the servomotor in the following environment if it is stored with the power cable disconnected. Ambient temperature during storage: -20 to +60°C (no freezing) Ambient humidity during storage: 20% to 80%RH (no condensation) | | |

(2) Enclosure

The servomotor enclosure* is described table as follows.

| Model | Without Gears | With Gears | |
|--------------|-------------------------|------------|--|
| SGMAV, SGMJV | IP65 | IP55 | |
| SGMEV | IP55 IP67 (optional) | IP55 | |
| SGMGV | IP67 | - | |
| SGMSV | IP67 | - | |



*: Except through shaft section. The enclosure specification can be satisfied only when using a specified cable.

• Do not use servomotors in a location that is subject to oil. If the servomotor is used in a location that is subject to water or oil mist, order a servomotor with an oil seal to seal the through shaft section.

Precautions on Using Servomotor with Oil Seal:

- Put the oil surface under the oil seal lip.
- Use an oil seal in favorably lubricated condition.
- When using a servomotor with its shaft upward direction, be sure that oil will not stay in the oil seal lips.

(3) Orientation

• Servomotors can be installed either horizontally or vertically. When installing servomotors vertically, make cable traps to keep out water. When mounting servomotors with the shaft up, take measures with the connected machine to prevent oil from getting into the servomotors through gear boxes etc.



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(4) Alignment

Align the shaft of the servomotor with the shaft of the equipment, and then couple the shafts.



2 Do not allow any direct impact to the shafts when installing the couplings. Do not hit the area near encoders with a hammer etc., as impacts may damage the encoders.



3 Before installation, thoroughly remove the anticorrosive paint from the end of the motor shaft. Only after removing the paint can servomotors be installed on the machines.



(5) Cable Stress

• Make sure there is no bending or tension on the cables themselves, the connections, or the cable lead inlets. Be especially careful to wire encoder cables so that they are not subject to stress because the core wires of encoder cables and power cables are very thin at only 0.2 to 0.3 mm².

(6) Connectors

Observe the following precautions:

- When the connectors are connected to the motor, be sure to connect the end of motor power cables before connecting the encoder cable's end.
 - If the encoder cable's end is connected, the encoder may break because of the voltage differences between FG.
- Make sure there is no foreign matters such as dust and metal chips in the connector before connecting.
- Do not apply shock to resin connectors. Otherwise, they may be damaged.
- Make sure of the pin arrangement.
- Be sure not to apply stress on the connector, when using flexible cables. The connector may be damaged by stress.
- When handling a servomotor with its cables connected, hold the servomotor or the connectors and cables will be damaged.
- Fix the cable connector to SGMJV, SGMAV, SGMEV-01/-02/-04 or SGMGV-03/-05 servomotors with screws. Refer to "Cable connections to SGMJV, SGMAV and SGMEV servomotors" or "Cable connections to SGMGV-03/-05 servomotors." Make sure that the connector is securely fixed with screws.

If the cable connector is not secure, the requirements for the protective structure's specifications may not be met.

Cable Connections to SGMJV and SGMAV Servomotors

Connect the power cable and encoder cable to SGMJV or SGMAV servomotor in the following manner.



STEP1 Remove the protective tape and cap from the servomotor connector.



STEP2 Mount the cable connector on the servomotor and fix it with screws as shown in the figure below.



Cable Connections to SGMGV-03/-05 Servomotors

Connect the power cable and encoder cable to SGMGV-03/-05 servomotor in the following manner.



STEP1 Remove the protective cap from the servomotor connector.



STEP2 Mount the cable connector on the servomotor and fix it with screws as shown in the figure below.



IMPORTANT • First, connect the servomotor to the servomotor power cable end.

• Do not remove the O-ring. Mount the connector so that the O-ring is seated properly. If the O-ring is not seated properly, the requirements for the protective structure specifications may not be met.

Mechanical Specifications

Mechanical Tolerance T.I.R. (Total Indicator Reading)

The following figure shows tolerances for the servomotor's output shaft and installation area. For more details on tolerances, refer to the external dimensions of the individual servomotor.



Direction of Servomotor Rotation



Shock Resistance

Vertica

Positive rotation of the servomotor without a gear is counterclockwise when viewed from the load. Refer to Ratings and Specifications for each series regarding rotation direction of the servomotor with a gear. The direction of rotation can be reversed by changing the SERVOPACK parameters.

Mount the servomotor with the axis horizontal. The servomotor will withstand the following vertical impacts:

- Impact Acceleration: 490 m/s²
- Impact occurrences: 2

Impact Applied to the Servomotor

Vibration Resistance



Impact Applied to the Servomotor

Mount the servomotor with the axis horizontal. The servomotor will withstand the following vibration acceleration in three directions: Vertical, side to side, and front to back.

| Servomotor Model | Vibration Acceleration at Flange |
|---------------------------------------|---|
| SGMJV, SGMAV, SGMEV | 49 m/s ² |
| SGMGV -03 to -44, SGMSV -10 to -50 | 49 m/s ² (Front to back direction: 24.5 m/s ²) |
| SGMGV -55 to -1E | 24.5 m/s ² |
| SGMSV -70 | 14.7 m/s ² |

The amount of vibration the servomotor endures will vary depending on the application. Check the vibration MPORTANT acceleration being applied to your servomotor for each application.

Vibration Class

The vibration class for the servomotors at rated motor speed is V15.

(A vibration class of V15 indicates a total vibration amplitude of 15 μ m maximum on the servomotor during rated rotation.)

Rotor Moment of Inertia

Small-capacity servomotors come in a medium inertia series "SGMJV servomotor," "SGMEV servomotor" and low inertia series "SGMAV servomotor." The rotor moment of inertia of SGMJV servomotor and SGMEV servomotor are twice as large as that of SGMAV. Select servomotors based on the specifications of your devices, such as load moment of inertia or machine rigidity.

• When the rotor moment of inertia is large:

Servomotors are capable of corresponding to load changes because of the decrease of the moment of inertia ratio. This has the benefit of reducing settling time and speed ripple. This should also improve control stability of machines with low rigidity.

• When mounting a servomotor with a large rotor moment of inertia to a device with a small load moment of inertia: Acceleration/deceleration torque increases and effective load ratio increases. Check the effective load ratio when you select motor capacity.

Servomotor Heating Conditions

The motor rated specifications are continuous allowable values at an ambient temperature of 40°C when servomotors are installed with heat sinks. When the motor is mounted on a small surface, the motor temperature may rise considerably because of the limited heat radiating abilities of the surface. See the following graph for the relation between heat sink size and derating (derating ratio).

 IMPORTANT
 The actual temperature rise depends on how the heat sink (servomotor mounting section) is fixed on the installation surface, what material is used for the motor mounting section, and motor speed. Always check the actual motor temperature.



Holding Brake Delay Time

Holding brakes have motion delay time that varies depending on when the brake is open and when the brake is operating. The following table shows the brake delay time of each servomotor.

IMPORTANT Make sure the holding brake delay time is correct for your servomotor.

-VS

• Example, switching the holding brakes on the DC side

| Model | Voltage | Brake Open Time ms | Brake Operation Time ms | Model | Voltage | Brake Open Time ms | Brake Operation Time ms |
|-----------------|---------|-----------------------|----------------------------|------------------|---------|-----------------------|----------------------------|
| SGMAV-A5 to -04 | 24.14 | 60 | 100 | SGMGV-55,-75,-1A | | 170 | 80 |
| SGMAV-06 to -10 | 24 V | 80 | 100 | SGMGV-1E | 24.14 | 250 | 80 |
| SGMJV-A5 to -04 | 24 V | 60 | 100 | SGMSV-10 to -25 | 24 V | 170 | 80 |
| SGMJV-08 | | 80 | 100 | SGMSV-30 to -50 | | 100 | 80 |
| SGMGV-03 to -20 | 24 V | 100 | 80 | | | | |
| SGMGV-30,-44 | | 170 | 100 | | | | |

Cables

Standard Cables

Standard servomotor power cables, encoder cables, and relay cables cannot be used in cases where high flexibility is needed, as when the cables themselves move or are twisted or turned.

R15 min. or 2 times the cable diameter (whichever is greater) is recommended for the bending radius of standard cables. Use flexible cables for flexible applications.

Flexible Cables

(1) Life of Flexible Cable

The flexible cable supports 10,000,000 or more operations of bending life with the recommended minimum bending radius R = 90 mm or 10 times the cable diameter (whichever is greater) under the following test conditions.

Conditions

1 Repeat moving one end of the cable forward and backward for 320 mm using the test equipment shown in the following figure.

2 Connect the lead wires in parallel, and count the number of cable return motion times until a lead wire is disconnected. Note that one reciprocation is counted as one test.



 Notes: 1 The life of flexible cable differs largely depending on the amount of mechanical shocks, mounting to the cable, and fixing methods. The life of flexible cable is limited under the specified conditions.
 2 The life of flexible cable indicates the number of bending times in which lead wires are electrically conducted and by which no cracks and damages that affects the performance of cable sheathing are caused. Disconnecting the shield wire is not taken into account.

(2) Wiring Precautions

Even if the recommended bending radius R is followed in the mechanical design, incorrect wiring may cause the early disconnection. Observe the following precautions when wiring.

(a) Cable twisting

Straighten the flexible cables wiring.

Twisted cables cause the early disconnection. Check the indication on the cable surface to make sure that the cable is not twisted.

(b) Fixing method

Do not fix the moving points of the flexible cable, or stress on the fixed points may cause early disconnection. Fix the cable at the minimum number of points. Do not put stress on the servomotor-end and SERVOPACK-end connectors. (c) Cable length

If the cable length is too long, it may result the cable sagging. If the cable length is too short, excessive tension on the fixed points will cause the early disconnection. Use a flexible cable with the optimum length.

(d) Interference between cables

Avoid interference between cables.

Interference limits the motion of flexible cable, which causes early disconnection. Keep enough distance between cables, or provide a partition when wiring.

Battery Case

Battery Case (Model: JUSP-BA01-E)

Use this battery case if your battery case needs replacing due to damage etc. This battery case cannot be used with an incremental encoder cable.

 IMPORTANT
 1 The battery case (JUSP-BA01-E) is not provided with a battery. A battery must be purchased separately.

 2 Install the battery case where the ambient temperature is between 0°C to 55°C.



(1) Mounting a Battery in a Battery Case Prepare a lithium battery (JZSP-BA01) and mount in a battery case.



(2) Connecting a Battery to the Host Controller

Use a battery that meets the specifications of the host controller. Use an ER6VC3N (3.6 V, 2000 mAh, manufactured by Toshiba Battery Co., Ltd.) or equivalent battery.



ROTARY SERVOMOTORS

General Instructions

S ∑-V SERIES E∑E® SERIES